

10 Panel Base

10 Panel High-Strength

30 Panel Base

30 Panel High-Strength

CHIKOUSA CK-U2V Steel Ground Mount

Installation Manual Large Format Module

Version 2025.04.15





WARNING

Photovoltaic Hazard Control & Structural Building Safety

(To Reduce Risk of Injury-Read and Follow All Instructions)

The installation of solar electric panels should only be performed by trained and qualified personnel. Unauthorized persons and children should not be allowed near the solar electric installation. Follow all permit, installation, and inspection requirements to include all applicable local, regional, and national electrical codes. Follow the safety precautions of all other system components.

Structural installation shall comply with all relevant local government standards, manufacturer's instructions and specification and safe building practices.

Follow the risk management process prior to commencing work- including identifying all potential hazards and assessed risks while eliminating or mitigating them from the jobsite.

Consult with all approved competent parties who will be involved in working on the jobsite. Develop safe working procedures for installing the structure and the solar panels using information obtained during the risk management process.

Wear all required Personal Protective Equipment during every phase of construction.

Always use equipment/tools/machinery safely and properly. Components are designed for "single use only", i.e. not for multiple construct and deconstruct projects.

Maintenance can only be performed by qualified personnel

- Any loose components or fasteners shall be re-tightened in accordance with these instructions
- Any components showing signs of damage shall be replaced immediately



ATTENTION

This Installation Guide and Attached Drawings and Layouts apply to 1 of 4 Ground Mount Versions. Please ensure you know which version you are installing. Utilize the appropriate drawings and layouts that correspond with the CHIKOUSA Ground Mount version you are installing.

The variables that impact which system you need include the number of panels being installed and the wind/snow load requirements within your geographic region. Higher wind and snow regions require additional hardware. The four Versions are:

- 1. 10 Panel Base
- 2. 10 Panel High-Strength
- 3. 30 Panel Base
- 4. 30 Panel High-Strength



Easy To Confirm Model Needed By Determining Geographic Wind and Snow Load Requirement

10 PANEL MOUNT

Potrait

Standard Strength

Large Format Module

Allowable Rail Span (ft.) based on Wind Speed and Ground Snow Load

20 DEGREES

Wind Speed	Ground Snow Loads					
Willu Speeu	0 psf	20 psf	40 psf	60 psf	80 psf	
90 MPH	8	7	5	4	-	
100 MPH	7	6	4	-	-	
115 MPH	5	5	4	-	-	
130 MPH	4	4	4	-	-	
150 MPH	-	-	-	-	-	

10 Panel Base = 4 Beam Sets

10 Panel High-Strength = 5 Beam Sets



Easy To Confirm Model Needed By Determining Geographic Wind and Snow Load Requirement

30 PANEL MOUNT

Potrait

Standard Strength

Large Format Module

Allowable Rail Span (ft.) based on Wind Speed and Ground Snow Load

20 DEGREES

Wind Speed	Ground Snow Loads					
wiilu Speeu	0 psf	20 psf	40 psf	60 psf	80 psf	
90 MPH	8	7	5	4	-	
100 MPH	7	6	4	-	-	
115 MPH	5	5	4	-	-	
130 MPH	4	4	4	-	-	
150 MPH	-	-	-	-	-	

30 Panel Base = 10 Beam Sets

30 Panel High-Strength = 12 Beam Sets



Always use the most recent version of the installation manual before installing your CHIKOUSA Steel Ground Mount. The installation manual is subject to change without notice. Please consult with CHIKOUSA to ensure you are utilizing the most up to date version of the Install Manual.

BRIEF DESCRIPTION

The CHIKOUSA Steel Ground Mount is a sturdy solar ground mount solution that can accommodate modules in a 10 or 30 count configuration. This structure can be installed with a 2-man crew, without the need for any heavy duty tools or equipment. The installation should always be completed by trained professionals and/or qualified individuals who have been adequately instructed and trained about the tasks involved with the installation, including the usage of protective devices, protective measures, relevant provisions, safety regulations and local operating site conditions and have proven competence in all areas of the installation.

Please carefully read this installation manual and all other applicable documents before starting your installation. Please contact CHIKOUSA with any questions that you many have.

MAINTENANCE

- 1. If signs of rust appear, take steps to remove the rust and paint the affected areas.
- Check the bolts once a year ensuring all connections are secure, and after any major storm or weather occurrence.
- 3. All components showing signs of damage that compromise the safety of the structure shall be replaced immediately.

WARNING

If any structural component of the system is damaged it must be replaced immediately.

FOOTER WARNING

Anyone who plans to dig should call 811 or visit their state's 811 center's website a few business days before digging to request that the approximate location of buried utilities be marked with paint or flags so that you don't unintentionally dig into an underground utility line.

MEASUREMENT NOTE

Some measurements have been converted from MM to inches. The accuracy of a measurement can vary slightly from MM to inches. All measurements are available in MM for detailed accuracy. The most critical measurement required is the distance between the front and rear leg both North to South and East to West. These measurements dictate the attachment locations for the Ground Mount System.



REQUIRED INSTALLATION TOOLS









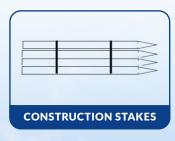








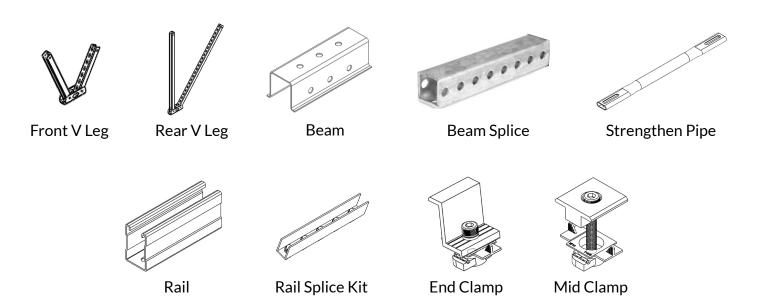








| | Main Components



Ground Mount Installation Warning

Safety Notes:



Warning:

Anyone who plans to install the CHIKOUSA Ground Mount into bare earth should call 811 or go to your state's 811 center's website a few business days before installing any attachment into the ground to request that the approximate location of buried utilities to be marked with paint or flags so that during installation you don't unintentionally encounter an underground utility line.

Utilizing the 811 service protects you and your community! Hitting a buried line while installing the CHIKOUSA Ground Mount can disrupt utility service, cost money to repair, or cause serious injury or death. Always contact your 811 center, wait the required time for utilities to respond to your request, and ensure that all utilities have responded to your request before beginning your installation.

You will need to know the address of where you plan to install your ground mount, including the county and nearest cross streets, as well as the type of project you are completing and the exact area on the property where you will be planning on installing the Ground Mount. Whether you call 811 or make your request online, you will need the same information.



Warning:

Appropriate safety equipment must be worn When installing the Ground Mount System.











III Installation Rule

Installation of the CHIKOUSA Ground Mount shall comply with all relevant local government standards, manufacturer's specifications and safe building practices. The mounts that the ground mount is connected to shall conform to the relevant local government standards.

- Follow the risk management process prior to commencing work that is, identify all the on site hazards, assess their risks and eliminate or control them.
- Consult with those involved in the work and communicate all identified risks and overall project build scope.
- Develop safe work procedures for installing the Ground Attachments, the Ground Mount, and the Solar Panels using information from the risk management process, which would include reviewing the following information:
 - Consulting with you local 811 service to know where all underground utilities are located
 - Provide appropriate information and training to those involved in performing the work.
 - Provide appropriate tools and personal protection equipment (PPE).
 - Ensure that a system is in place to prevent or arrest falls.
 - Ensure there are adequate first aid facilities.
 - Ensure all employees and anyone associated with working on the project are aware of the emergency procedures.



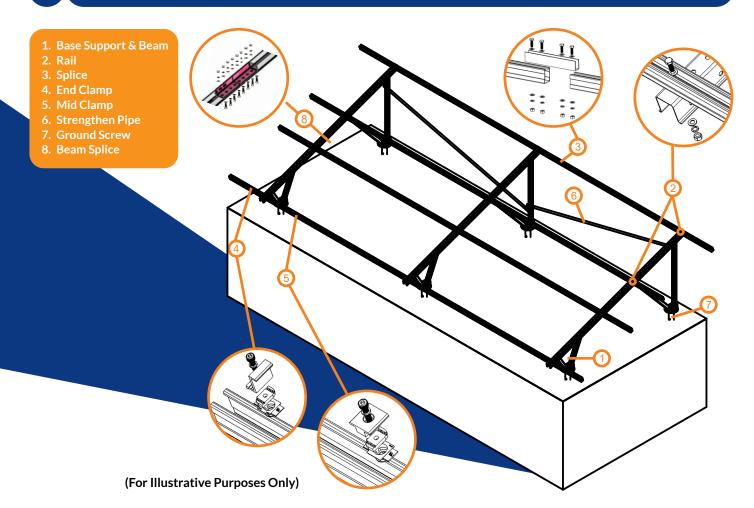
IV Notice

1. Max Span 8'

(Review current span charts and apply all applicable site conditions to include wind, snow, module size, tilt, etc. to determine recommended site span calculations.)

- 2. Max. Rated Current: 30A
- 3. Minimum design load for Chiko CK-U2V STEEL GROUND MOUNT mounting system:
 - a) Downward Pressure 10 psf allowable load
 - b) Upward Pressure 5 psf allowable load
 - c) Down-Slope Load 5 psf allowable load
- 4. This ground mount system is used for in ground mounting
- 5. This racking system has been tested and evaluated to UL 2703 for Bonding, grounding, mechanical loading and fire classification, and may be used to ground and/or mount PV modules listed to UL 1703 or UL 61730.

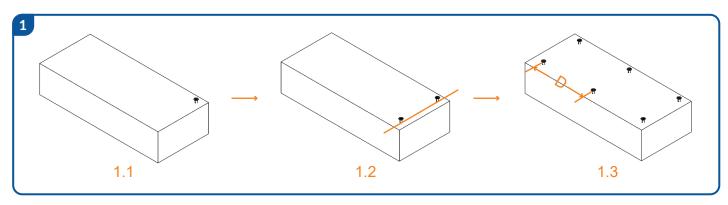
Components



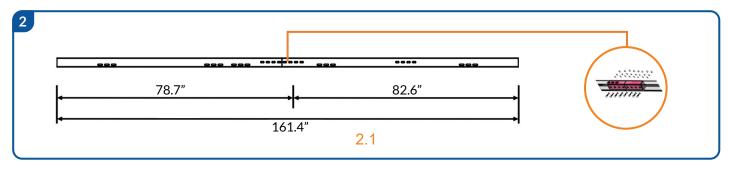


VI Installation Steps

Insert Ground Screw, Trident Mount, or other approved ground mount attachment into the ground according to drawing.



Connect 2 sections of the top beams (78.7" & 82.6") with the Beam Splice (15.7") connect the beams with the M10x80 Hardware, once 2 beams are spliced together the new total beam length will be 161.4" Mark the 82.6" section of Beam with a clearly visible mark on beam that can be seen from a top view. Ensure that the marked portion of the beam is installed on the high side or the side with the longest legs. (The marked portion was originally 82.6")



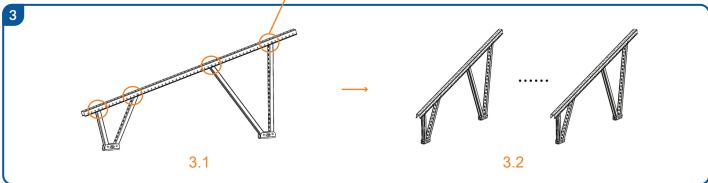
Install the beam on front leg and rear leg by hex bolts M10*80 (1 flat washer, 1 spring washer, 1 nut).

M10: tighten torque is 30N.m; safe torque is 40N.m;

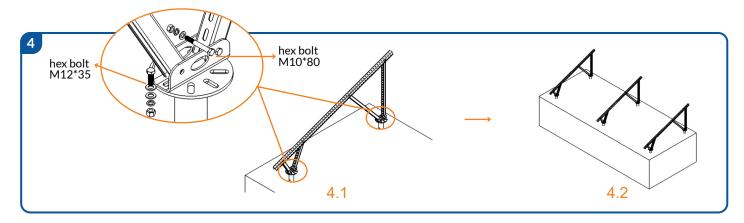


The front V leg and rear V leg are pre-assembled with V bases by hex bolts M10*80 (1 flat washer, 1 spring washer, 1 nut).

M10: tighten torque is 30N.m; safe torque is 40N.m;

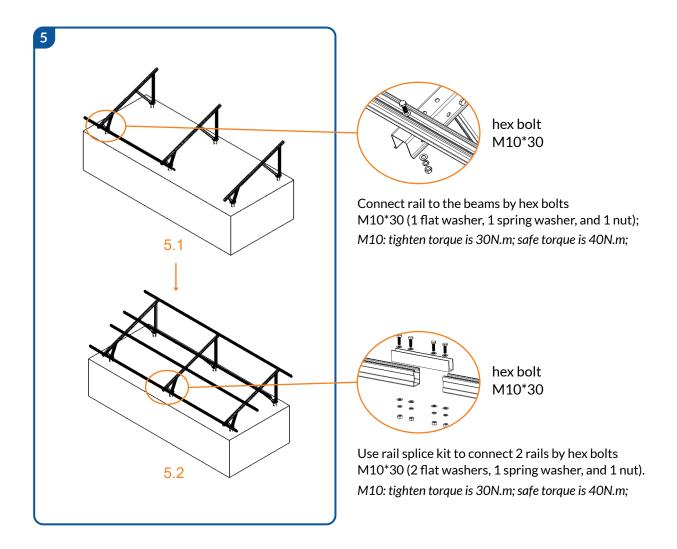




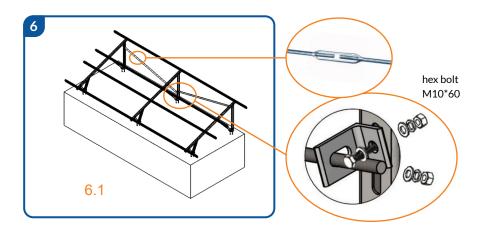


Connect the V leg bases to ground screws by hex bolts M12*35 (2 flat washers, 1 spring washer, 1 nut); M12: tighten torque is 50N.m; safe torque is 55N.m;

Use the same attachment method and torque specs when utilizing the Trident Mount. When connecting bases to concrete using anchor bolts follow the specific anchor bolt installation instructions.

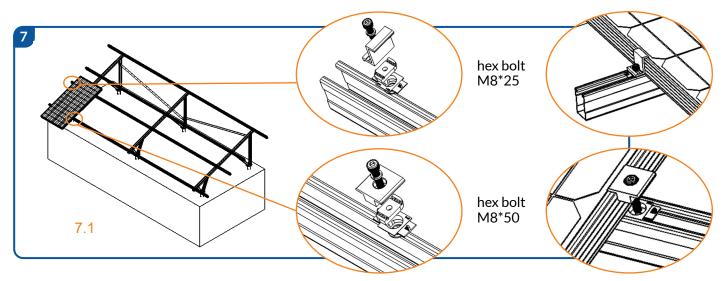






Connect 2 sections of strengthening pipe with orchid bolt in the middle of the pipes, then connect either end of the connected strengthening pipe between 2 rear V legs by hex bolts M10*60 (2 flat washer, 1 spring washer and 1 nut) after threaded rod has been inserted through connection bracket place washers and nut on end of strengthening pipe.

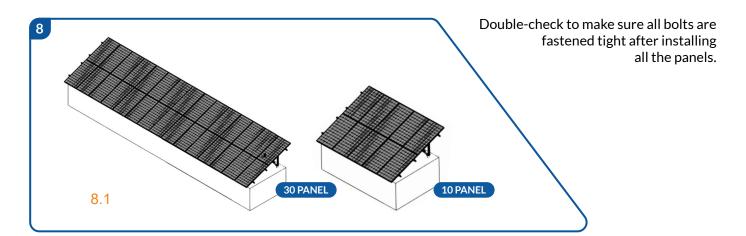
M10: tighten torque is 30N.m; safe torque is 40N.m;



Install panels onto rails by fastening mid and end clamps.

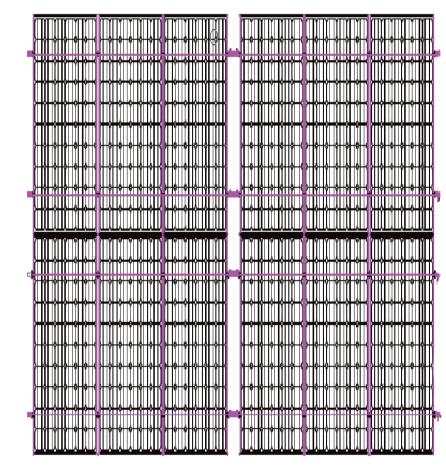
Note: End clamps by inner hex bolts M8*25 (1 spring washer, 1 plastic steel nut); Mid clamps by inner hex bolts M8*50 (1 spring washer, 1 plastic steel nut).

M8: tighten torque is 15N.m; safe torque is 20N.m;



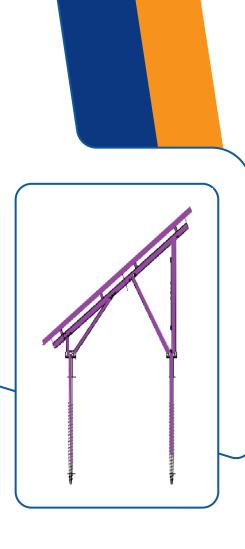


VII Grounding System





- 1. Grounding Mid Clamp and Grounding End Clamp: Grounding & Solar Panel
- 2. Rail Splice Kit: Connect two rails
- 3. Beam Splice Kit: Connect two Beams
- 4. SUS Bolt and Nut: All mounting system connected
- 5. Ground screw: connect the mounting system to the ground
- 6. Grounding Lug
- 7. Copper wire (or other steel products): connect the mounting system to the ground (if not ground screw foundation, such as concrete)





Grounding Lugs are intended for use with one solid or stranded copper wire, conductor size range 10-6 AWG following local municipal and/or AHJ guidelines

CONTINUING MAINTENANCE

- a) Any loose components or fasteners shall be re-tightened in accordance with these instructions
- b) Any components showing signs of damage that compromise safety shall be replaced immediately

FOR SINGLE USE ONLY

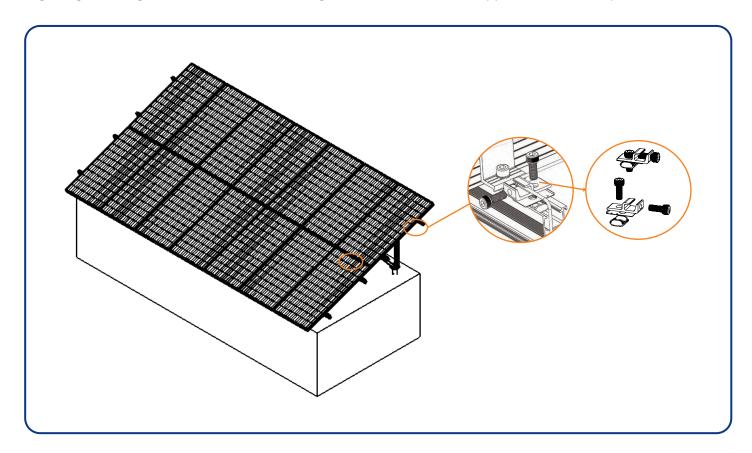
Bonding and grounding devices, are "For single-use only", NOT multiple use) Module removal may disrupt the bonding path and could introduce the risk of electric shock. To ensure that the bonding path remains intact, additional steps may be necessary; qualified persons should follow the instructions in this manual."

Scenerios that could result in a disruption of the bonding path are irregularly-shaped arrays, arrays consisting of individual rows or any other scenario where module removal could disrupt the bonding path.



Installation of Grounding Lug

Install a grounding lug (500mm from the rail end) on to each rail line edge with an inner hex bolt M8*25 and a stainless steel nut, then cross 8.4mm2 (greater than or equal to 8AWG) copper wire through all the grounding lugs (fixed by M8*20 inner hex bolt), finally connect copper wire to the ground. The grounding lug has grounding function when fastened tight to connect rail and copper wire. M8 Torque: 15~20N.m



Electrical Characteristics of AWG Copper Wire

AWG	Diameter [inches]	Diameter [mm]	Resistance [Ohm / 1000ft.]	Resistance [Ohm/km]	Max Current [Amperes]	Max Frequency for 100% skin depth
6	0.162	4.1148	0.3951	1.295928	37	1100 Hz
7	0.1443	3.66522	0.4982	1.634096	30	1300 Hz
8	0.1285	3.2639	0.6282	2.060496	24	1650 Hz
9	0.1144	2.90576	0.7921	2.598088	19	2050 Hz
10	0.1019	2.58826	0.9989	3.276392	15	2600 Hz



Authorized to Mark

Equipment and components are authorized to be marked with the manufacturer's name, trade name, trademark or other descriptive marking which identifies the organization responsible for The product, part number, and/or model number.

Production Date: 20230315

a) Downward Pressure - 10 psf b) Upward Pressure - 5 psf

c) Down-Slope Load - 5 psf

Design Load:

System Model No: CK-U2V

Max. Rated Current : 30A

Max. Size : 6000mm

System Fire Class Rating: NA

See Installation Instructions for Installation

Requirements to achieve a Specified System UL2703 Grounding

with this Product.

Manufactured Add : No 680 Xingwen Rd. Jiading dist.

Shanghai 201815, China





Panel Mounting Start Location for 10 and 30 Panel Systems

10 Panel System



Panel Width # of Panels in Row Spacing Distance of Clamps

Total Panel Width Plus Clamp Distance

Total Rail Length

Distance From End of Rail to 1st Panel

Example: (Using 44.6" wide module)

 $44.6 \times 5 = 223 + 6" = 229" - 248" = -19 \div -2 = 9.5"$

9.5 Inches is the distance from the end of the Rail to the 1st Panel Edge Installed

Max Panel Width 48.6"

Authority Having Jurisdiction (AHJ) to provide max wind and snow load requirements for install location

30 Panel System

Panel Width # of Panels in Row Spacing Distance of Clamps

Total Panel Width Plus Clamp Distance Total Rail Length Distance From End of Rail to 1st Panel

Example: (Using 44.6" wide module)

44.6" X 15 = 669" + 16" = 685" - 744.1" = -59.1 ÷ -2 = 29.5"

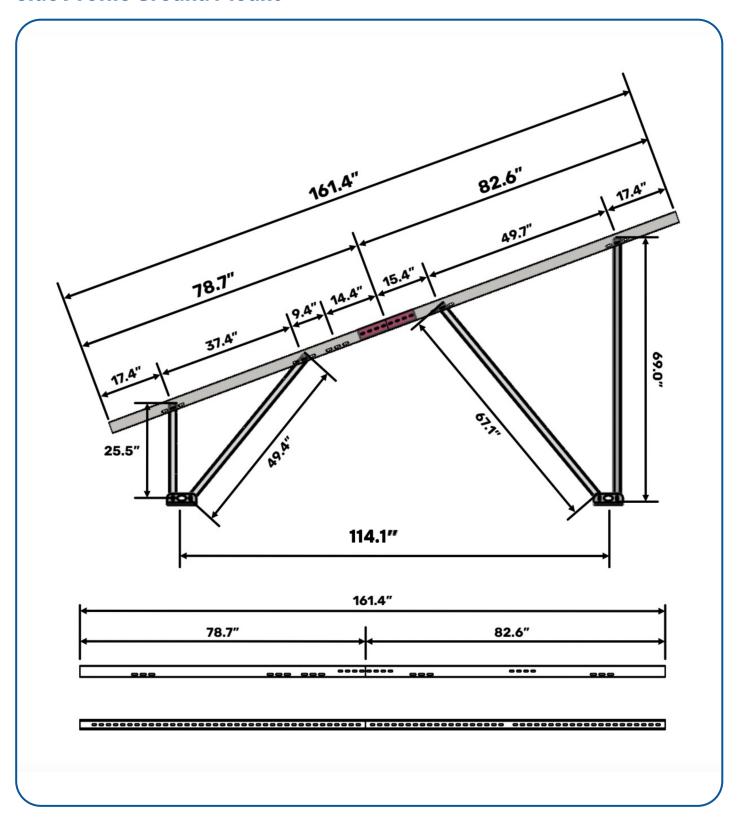
29.5 Inches is the distance from the end of the Rail to the 1st Panel Edge Installed

Max Panel Width 48.6"

Authority Having Jurisdiction (AHJ) to provide max wind and snow load requirements for install location



Side Profile Ground Mount





CHIKOUSA Ground Mount 10-Panel Base Model BOM

CHIKO GROUND MOUNT		10 PANEL		
IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
	12	82.7	U72 Rail (2100mm)	CK-UR72-T2.5-001-2100
(Salar Sala	12	9.8	U72 Rail Splice Kit	CK-0221RU72-3-200
	20		Mid clamp (30-40mm with grounding pin)	CK-777RU-K-(30-40)-50
	8		End clamp (30-42mm with ground pin)	CK-749RU-K-(30-42)-40
	4	78.7	Beam #1-(2000mm)	CK-ET-011-197-34-C26- 1 - U2V-2000mm
BEAM#2 BEAM#1	4	82.7	Beam #2-(2100mm)	CK-ET-011-197-34
FRONT LEG REAR LEG	4	25.6 and 49.4	Front V LEG (Assembled)	C26-2 U2V-V-650/1255
TROW LEG REARIES	4	67.1 and 69.0	Rear V LEG (Assembled)	CK-ET-011-197-34-C26-3 CK-U2V-V-1705/1753
	16		Bolts Kit for V Leg attched to Beam	CK-HS-006-2
	4	78.7	Strengthen Pipe #1 (2000mm)	
	4	39.4	Strengthen Pipe #2 (1000mm)	01/57 044 407 04
000	8		Strenghten pipe fix kit with Bolts	CK-ET-011-197-34- C26-4 Strengthen Pipe
	16		Nut and washer to fix Pipe	2000mm+1000mm+ Connector
	4		ORCHID BOLT/ PIPE Connector	



CHIKOUSA Ground Mount (CONTINUED) 10-Panel Base Model BOM

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
366	1		Grounding Lug	CK-592RU-1-20
	10		MLPE BOLT KITS for mico-inverter	CK-003RU-37

Mounting option: Ground Screw, Trident Mount, or Concrete Bolts (One Option Only)

Ground Screw:

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
	8	65.0	Ground screw	
	8	31.5	Adjustable Flange	CK-GST-N16-3.0T2(H)- 800- 1600
	48		Bolt to Tighten Top Flange to Ground Screw Bottom	
	16		Bolt to attach bottom V Legs to ground screw	CK-JGH-Q1235-2

Trident Mount:

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
h	8	10.2	Trident Mount	CK-NK-01
	8	7.8	Top Flange	CK-NK-SK-2- 105
	24	24-47	Cylinder Piles	CK-402-T1200
Hardware	16	1.3	M12*35mm Bolt Kit (X2 for each top plate)	M12*35MM
Haruware	144	1	6.3*25mm Hexagonal Screws (4 Per Pile, 6 per Flange)	6.3*25MM



CHIKOUSA Ground Mount 30-Panel Base Model BOM

CHIKO GROUND MOUNT		30 PANEL		
IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
	36	82.7	U72 Rail (2100mm)	CK-UR72-T2.5-001-2100
(Santana	36	9.8	U72 Rail Splice Kit	CK-0221RU72-3-200
	60		Mid clamp (30-40mm with grounding pin)	CK-777RU-K-(30-40)-50
	8		End clamp (30-42mm with ground pin)	CK-749RU-K-(30-42)-40
	10	78.7	Beam #1-(2000mm)	CK-ET-011-197-34-C26- 1 - U2V-2000mm
BEAM#2 BEAM#1	10	82.7	Beam #2-(2100mm)	CK-ET-011-197-34-C26-2
FRONT LEG REAR LEG	10	25.6 and 49.4	Front V LEG (Assembled)	U2V-V-650/1255
TROWIELD REARIES	10	67.1 and 69.0	Rear V LEG (Assembled)	CK-ET-011-197-34-C26-3 CK-U2V-V-1705/1753
	40		Bolts Kit for V Leg attched to Beam	CK-HS-006-2
	10	78.7	Strengthen Pipe #1 (2000mm)	
	10	39.4	Strengthen Pipe #2 (1000mm)	01/57 044 407 04
000	20		Strenghten pipe fix kit with Bolts	CK-ET-011-197-34- C26-4 Strengthen Pipe
	20		Nut and washer to fix Pipe	2000mm+1000mm+ Connector
	10		ORCHID BOLT/ PIPE Connector	



CHIKOUSA Ground Mount (CONTINUED) 30-Panel Base Model BOM

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
366	1		Grounding Lug	CK-592RU-1-20
	30		MLPE BOLT KITS for mico-inverter	CK-003RU-37

Mounting option: Ground Screw, Trident Mount, or Concrete Bolts (One Option Only)

Ground Screw:

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
	20	65.0	Ground screw	
11	20		Adjustable Flange	CK-GST-N16-3.0T2(H)- 800- 1600
120	120 31.5	Bolt to Tighten Top Flange to Ground Screw Bottom		
	40		Bolt to attach bottom V Legs to ground screw	CK-JGH-Q1235-2

Trident Mount:

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
h	20	10.2	Trident Mount	CK-NK-01
	20	7.8	Top Flange	CK-NK-SK-2- 105
	60	24-47	Cylinder Piles	CK-402-T1200
Hardware	40	1.3	M12*35mm Bolt Kit (X2 for each top plate)	M12*35MM
Haruware	360	1	6.3*25mm Hexagonal Screws (4 Per Pile, 6 per Flange)	6.3*25MM



CHIKOUSA Ground Mount

10-Panel High Strength Model BOM

CHIKO GROUND MOUNT		10 PANEL		
IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
	12	82.7	U72 Rail (2100mm)	CK-UR72-T2.5-001-2100
	12	9.8	U72 Rail Splice Kit	CK-0221RU72-3-200
	20		Mid clamp (30-40mm with grounding pin)	CK-777RU-K-(30-40)-50
	8		End clamp (30-42mm with ground pin)	CK-749RU-K-(30-42)-40
	5	78.7	Beam #1-(2000mm)	CK-ET-011-197-34-C26- 1 - U2V-2000mm
BEAM#2 BEAM#1	5	82.7	Beam #2-(2100mm)	CK-ET-011-197-34
FRONT LEG REAR LEG	5	25.6 and 49.4	Front V LEG (Assembled)	C26-2 U2V-V-650/1255
TRONTELS REARLES	5	67.1 and 69.0	Rear V LEG (Assembled)	CK-ET-011-197-34-C26-3 CK-U2V-V-1705/1753
	20		Bolts Kit for V Leg attched to Beam	CK-HS-006-2
	5	78.7	Strengthen Pipe #1 (2000mm)	
	5	39.4	Strengthen Pipe #2 (1000mm)	CV 57 044 407 04
0000	10		Strenghten pipe fix kit with Bolts	CK-ET-011-197-34- C26-4 Strengthen Pipe
	20		Nut and washer to fix Pipe	2000mm+1000mm + Connector
	5		ORCHID BOLT/ PIPE Connector	



CHIKOUSA Ground Mount (CONTINUED) 10-Panel High-Strength Model BOM

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
361	1		Grounding Lug	CK-592RU-1-20
	10		MLPE BOLT KITS for mico-inverter	CK-003RU-37

Mounting option: Ground Screw, Trident Mount, or Concrete Bolts (One Option Only)

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IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
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	60		Bolt to Tighten Top Flange to Ground Screw Bottom	
	20		Bolt to attach bottom V Legs to ground screw	CK-JGH-Q1235-2

Trident Mount:

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
h	10	10.2	Trident Mount	CK-NK-01
	10	7.8	Top Flange	CK-NK-SK-2- 105
	30	24-47	Cylinder Piles	CK-402-T1200
Hardware	20	1.3	M12*35mm Bolt Kit (X2 for each top plate)	M12*35MM
	180	1	6.3*25mm Hexagonal Screws (4 Per Pile, 6 per Flange)	6.3*25MM



CHIKOUSA Ground Mount

30-Panel High Strength Model BOM

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	8		End clamp (30-42mm with ground pin)	CK-749RU-K-(30-42)-40
	12	78.7	Beam #1-(2000mm)	CK-ET-011-197-34-C26- 1 - U2V-2000mm
BEAM#2 BEAM#1 FRONT LEG REAR LEG	12	82.7	Beam #2-(2100mm)	CK-ET-011-197-34-C26-2
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TRONTELS REARLES	12	67.1 and 69.0	Rear V LEG (Assembled)	CK-ET-011-197-34-C26-3 CK-U2V-V-1705/1753
	48		Bolts Kit for V Leg attched to Beam	CK-HS-006-2
	12	78.7	Strengthen Pipe #1 (2000mm)	
	12	39.4	Strengthen Pipe #2 (1000mm)	CV FT 044 407 04
600E	24		Strenghten pipe fix kit with Bolts	CK-ET-011-197-34- C26-4 Strengthen Pipe 2000mm+1000mm+ Connector
	24		Nut and washer to fix Pipe	
	12		ORCHID BOLT/ PIPE Connector	



CHIKOUSA Ground Mount (CONTINUED) 30-Panel High Strength Model BOM

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
361	1		Grounding Lug	CK-592RU-1-20
	30		MLPE BOLT KITS for mico-inverter	CK-003RU-37

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Ground Screw:

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
	24	65.0	Ground screw	
	24		Adjustable Flange	CK-GST-N16-3.0T2(H)- 800- 1600
	124	31.5	Bolt to Tighten Top Flange to Ground Screw Bottom	
	48		Bolt to attach bottom V Legs to ground screw	CK-JGH-Q1235-2

Trident Mount:

IMAGES	BOM COUNT	LENGTH IN INCHIES	DESCRIPTION	PART NUMBER
h	24	10.2	Trident Mount	CK-NK-01
	24	7.8	Top Flange	CK-NK-SK-2- 105
	72	24-47	Cylinder Piles	CK-402-T1200
Hardware	48	1.3	M12*35mm Bolt Kit (X2 for each top plate)	M12*35MM
	432	1	6.3*25mm Hexagonal Screws (4 Per Pile, 6 per Flange)	6.3*25MM

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MANUFACTURE





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